

FIG. 1

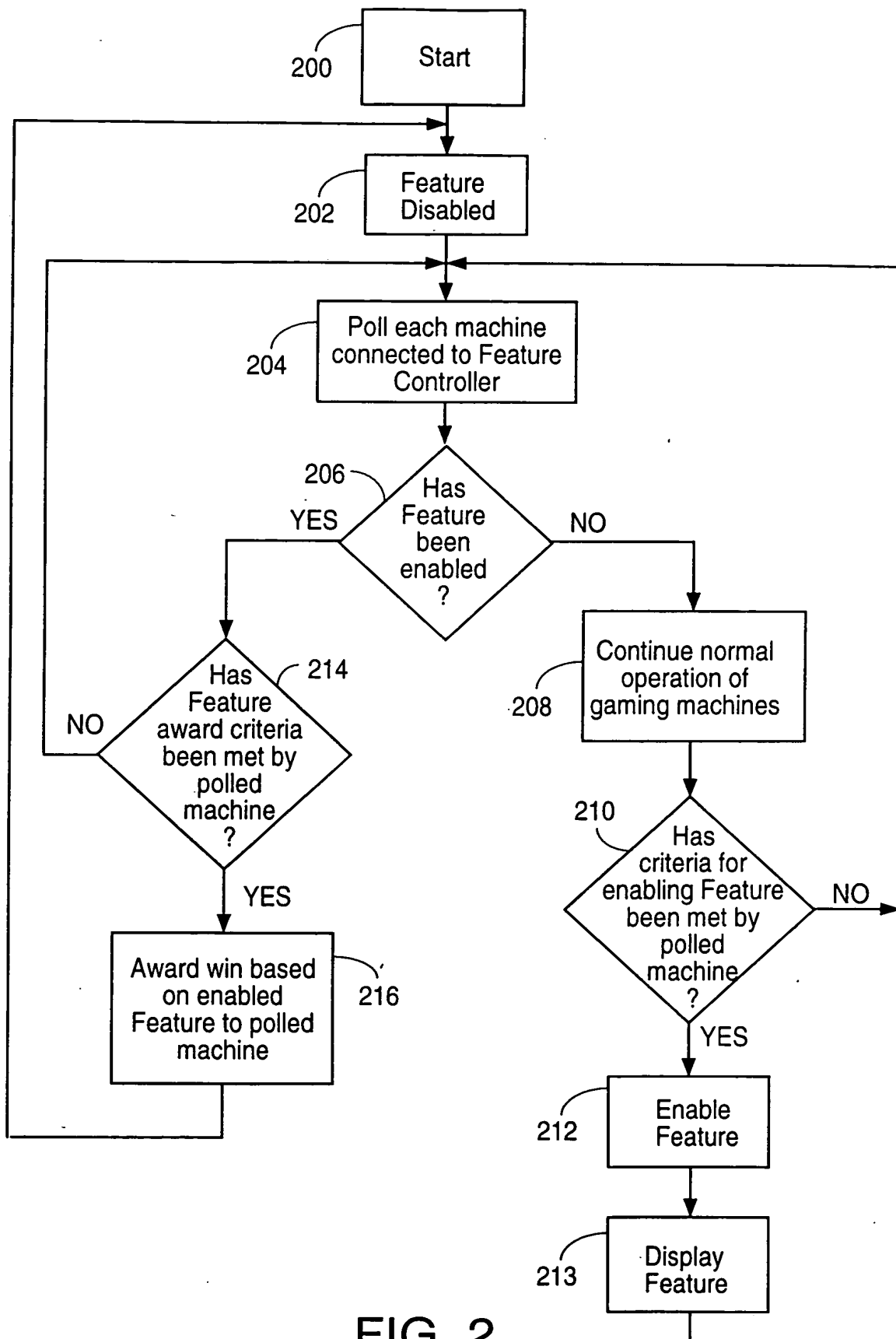
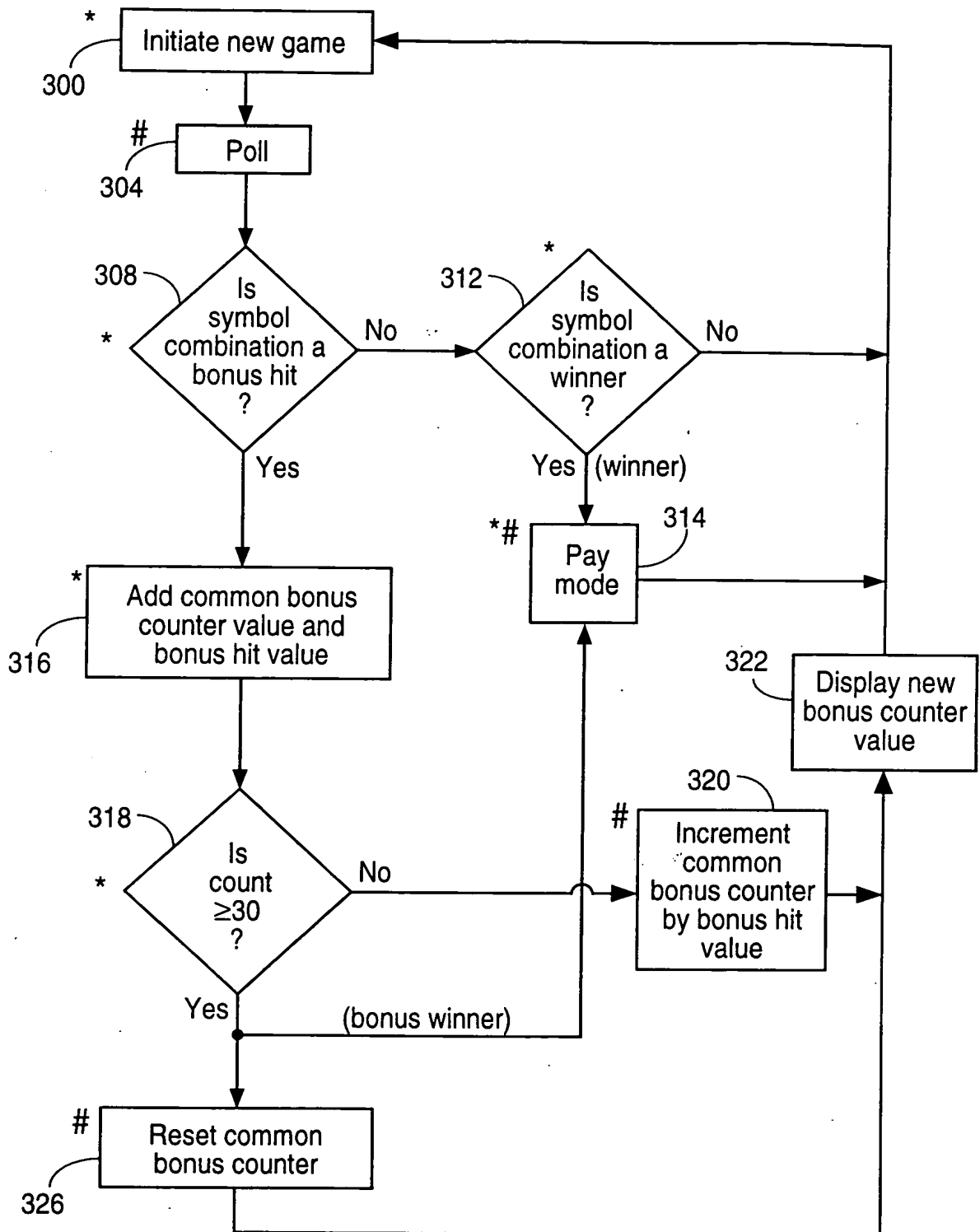
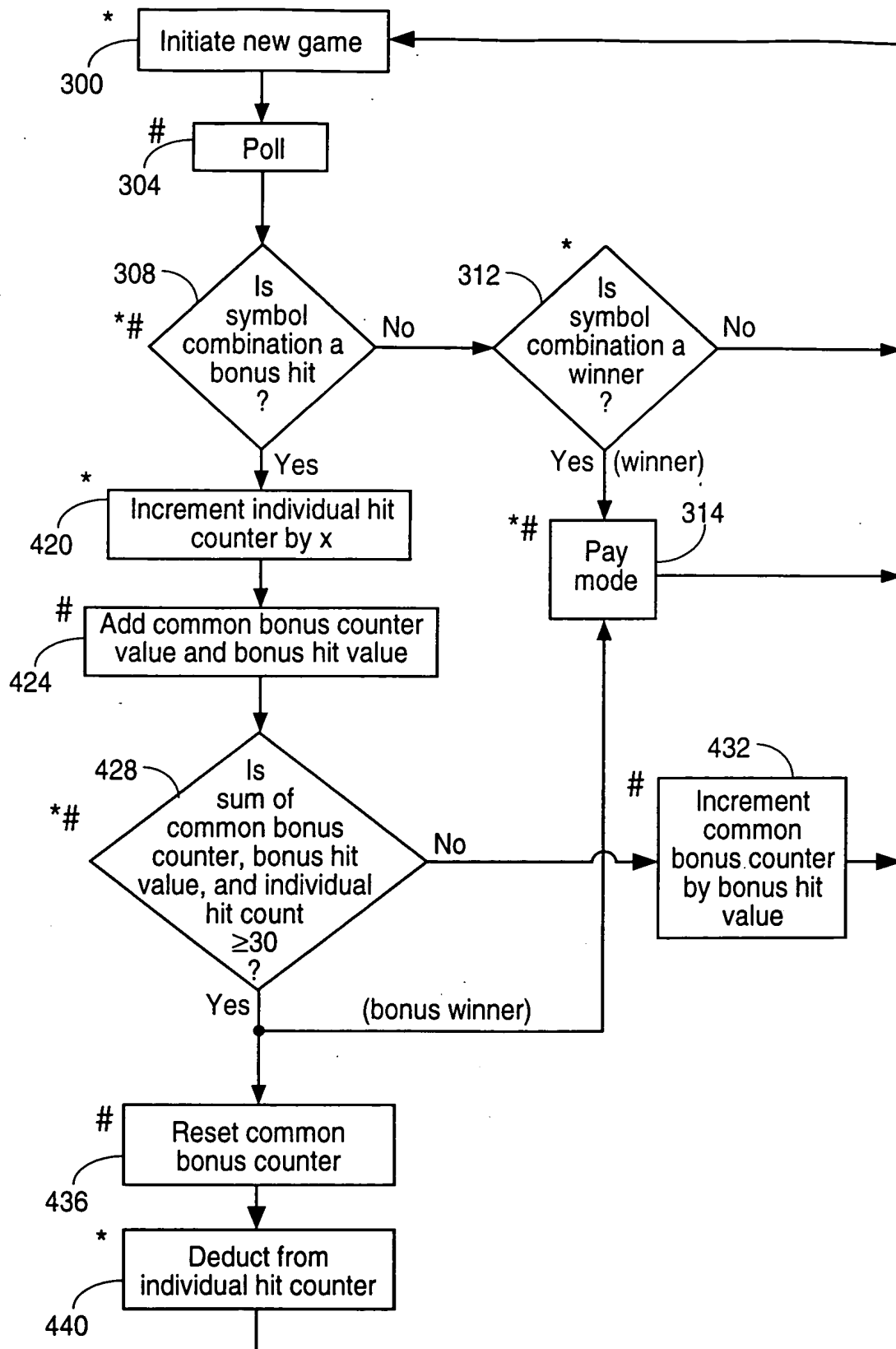


FIG. 2



* action controlled by individual machine
 # action controlled by common controller

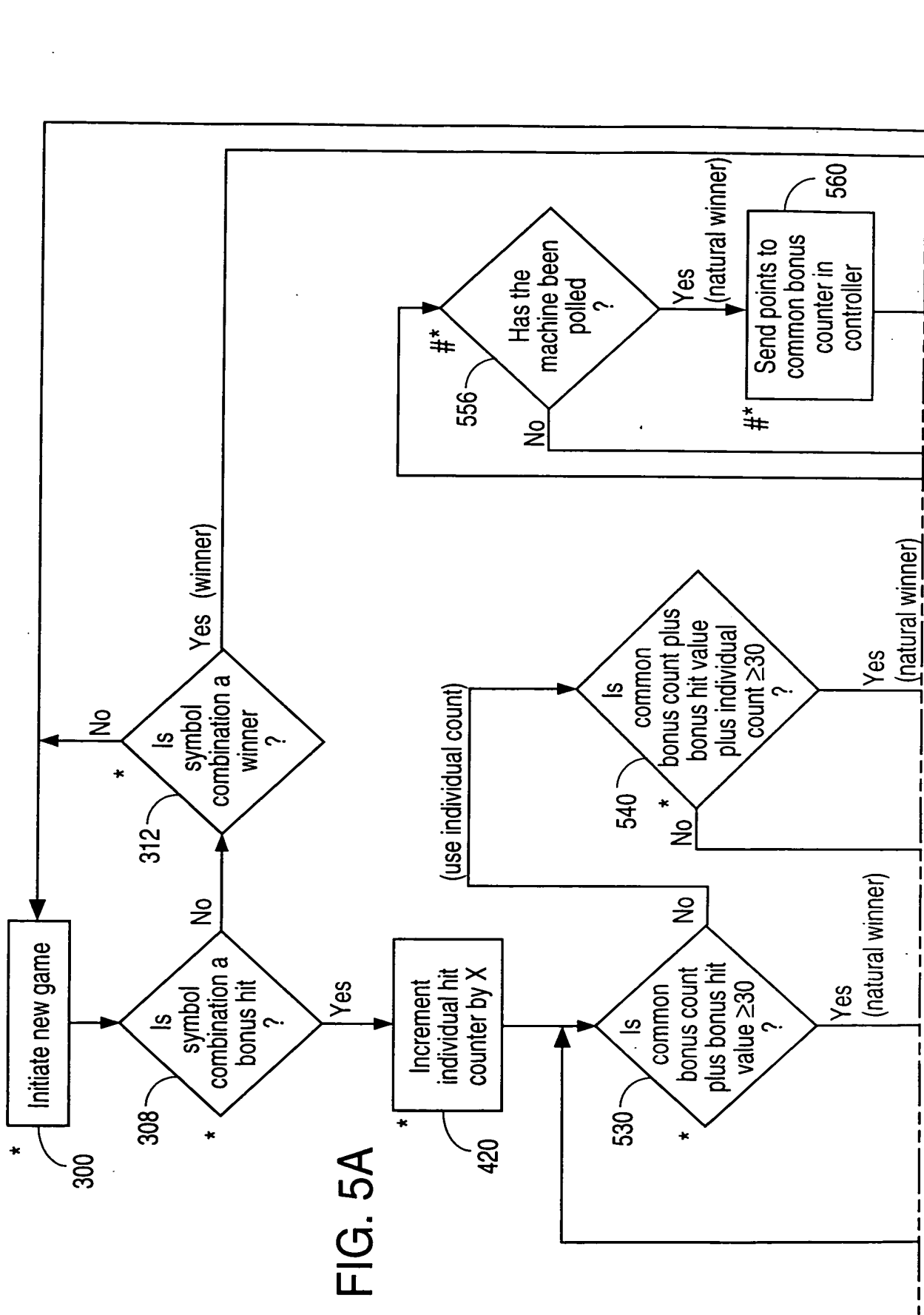
FIG. 3



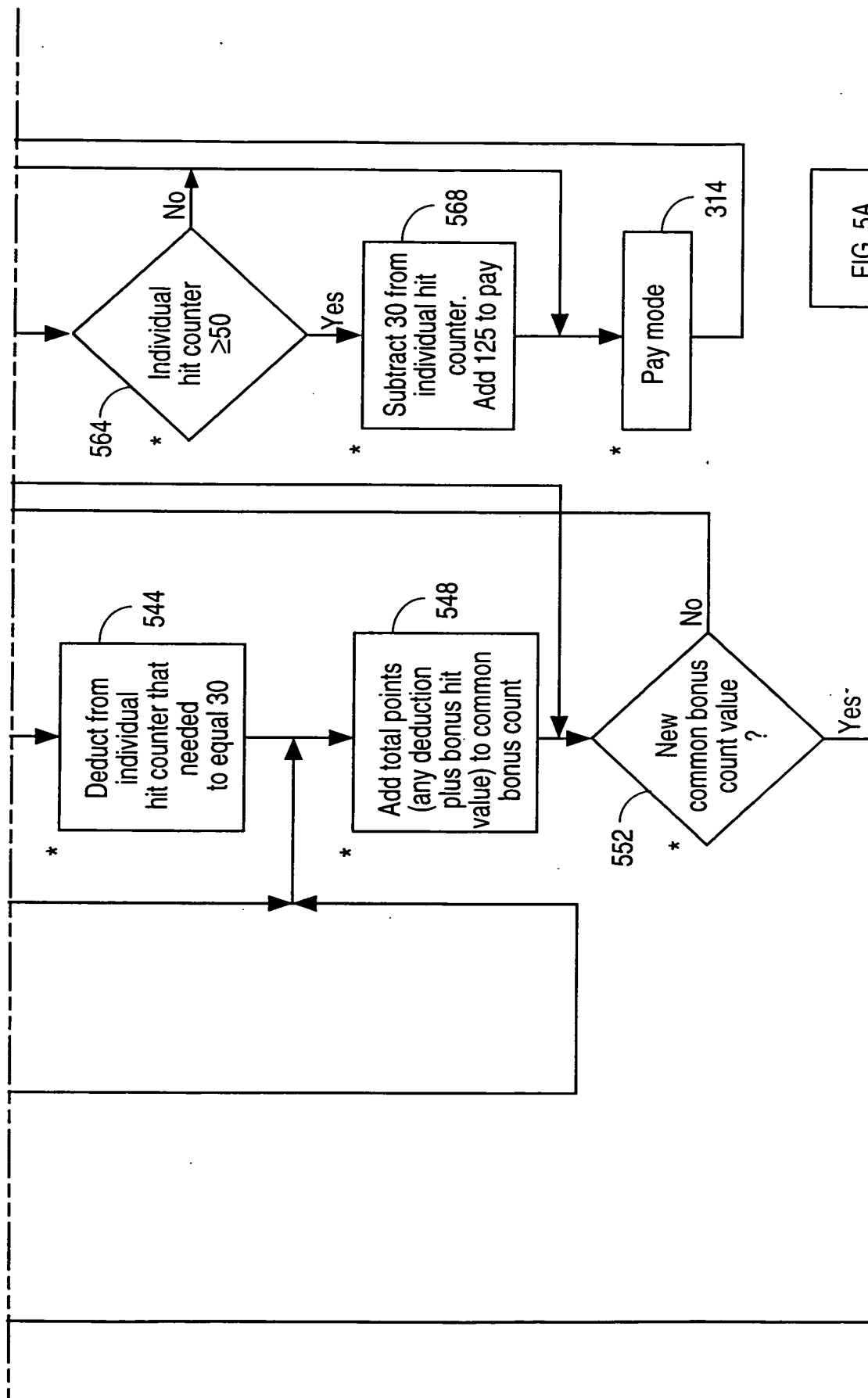
* action controlled by individual machine
 # action controlled by common controller

FIG. 4

1305160-500



U.S. Pat. No. 5,000,000



* action controlled by individual machine
 # action controlled by common controller

FIG. 5B

FIG. 5A
FIG. 5B

FIG. 5

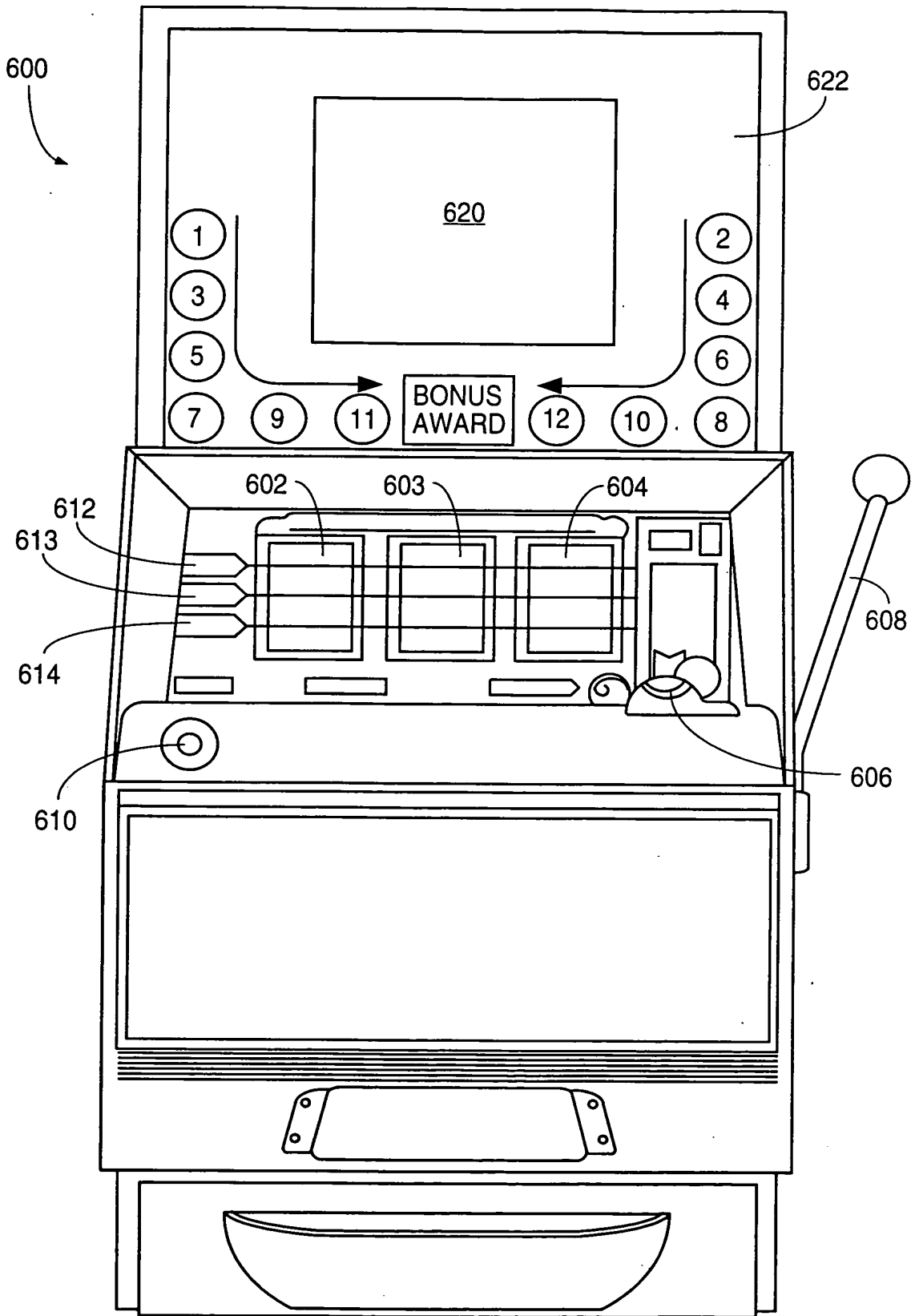


FIG. 6

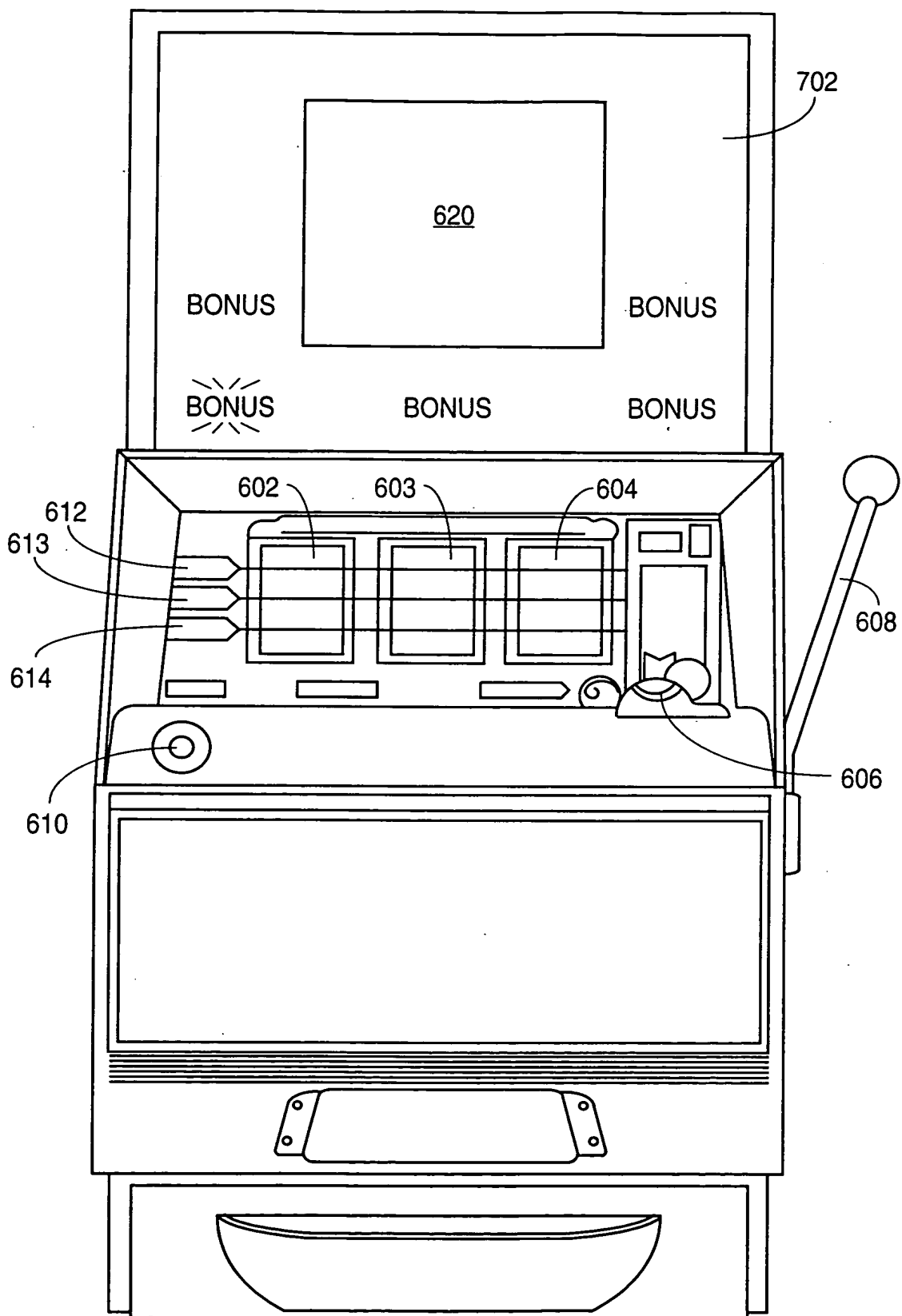


FIG. 7

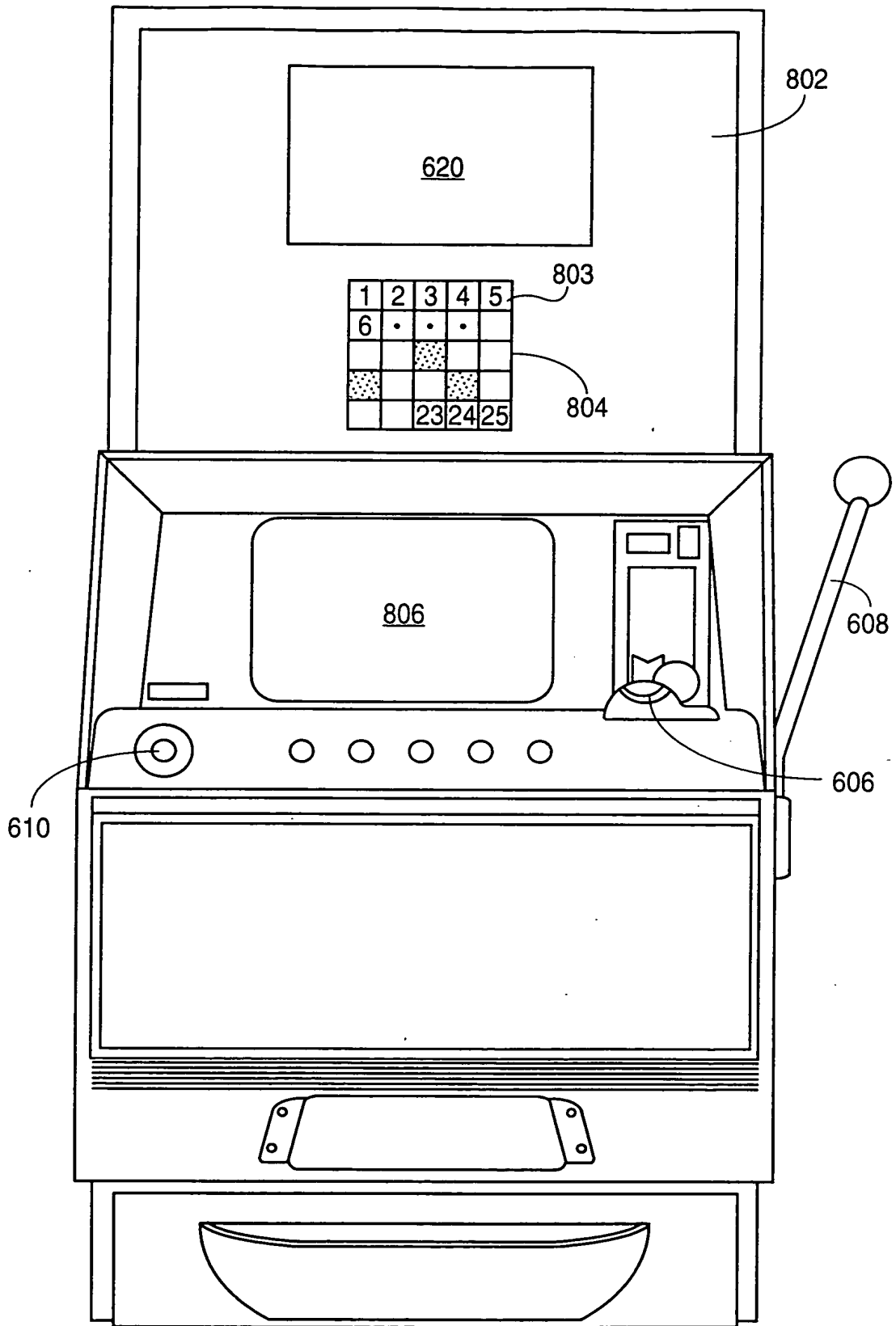


FIG. 8

